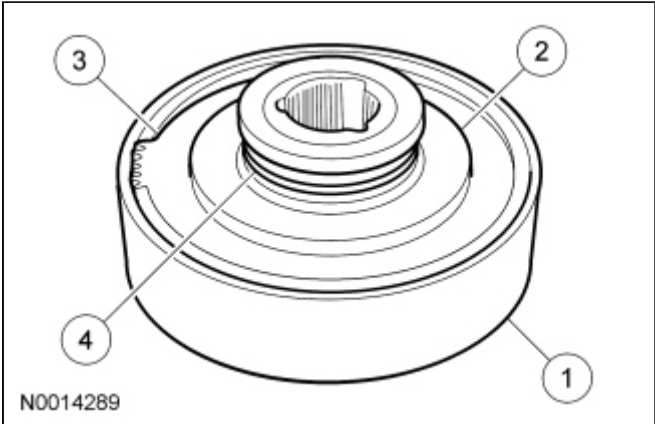


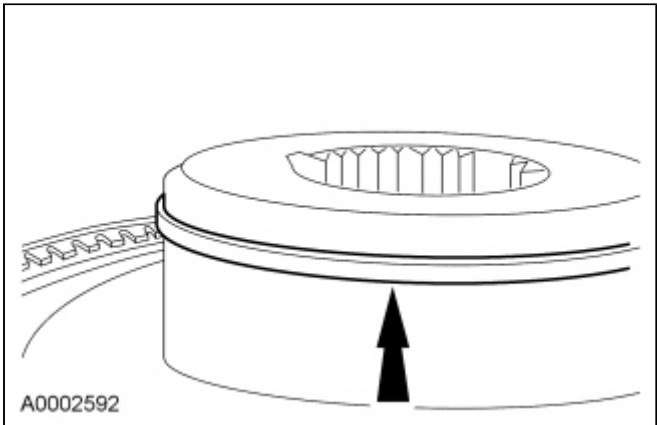
Output Shaft Ring Gear and Hub Shaft Assembly

Disassembly

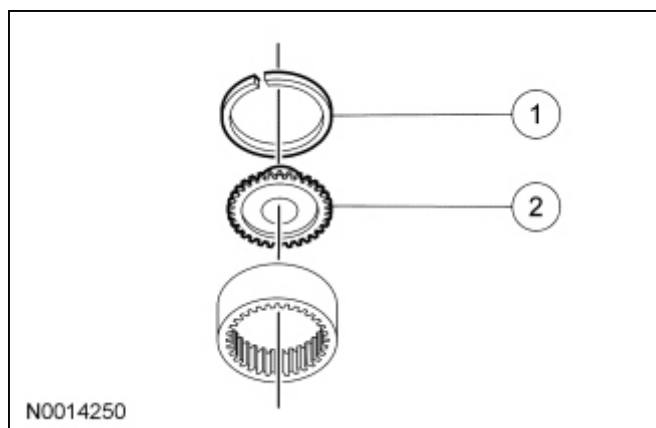


Item	Part Number	Description
1	7A153	Output shaft ring gear
2	7D164	Output shaft hub
3	7C122	Retaining ring
4	7D019	Output shaft hub seal

1. Inspect the output shaft ring gear and hub shaft assembly for damage. If repair is necessary, use the following procedure.
2. Remove the seal.

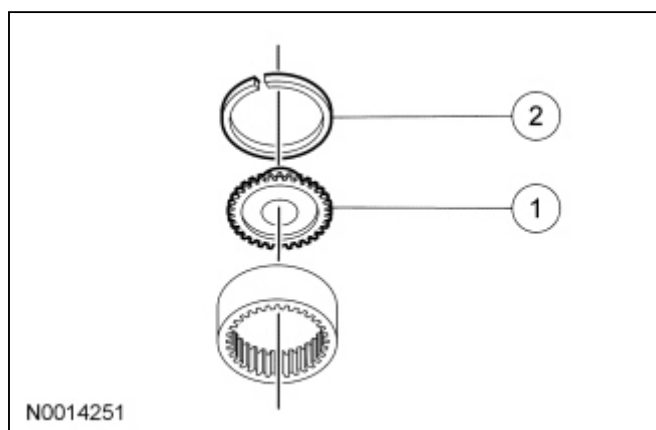


3. Remove the output shaft ring gear from the output shaft hub.
 1. Remove the retaining ring.
 2. Remove the output shaft ring gear.



Assembly

1. Install the output shaft ring gear onto the output shaft hub.
 1. Install the output shaft ring gear.
 2. Install the retaining ring.



2. Install the seal.

